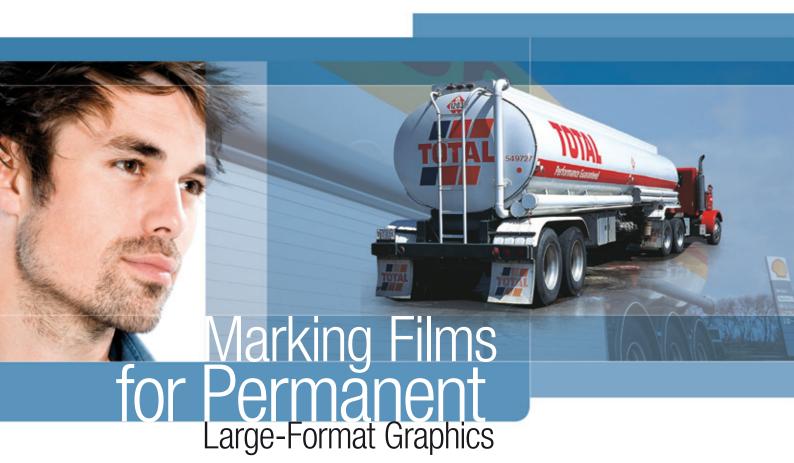
3M Commercial Graphics 3M™ Scotchcal™ Graphic Film Series 3650 3M™ Scotchcal™ Graphic Film IJ3650



Product range includes: SC 3650, IJ3650-10, IJ3650-114, SC 3655, SC 3669

- Cast film
- Available colour matching service
- Excellent hiding power
- Petroleum resistant



3M™ Scotchcal™ Graphic Film Series 3650

Scotchcal 3650 series is a range of films, available in white, black and transparent, which will withstand occasional spills of petroleum products, which makes this film suitable for applications such as tanker markings. The grey pigmented adhesive on the opaque films (3650/55) gives these film excellent hiding power.

FAB Table				
Features	Advantages	Benefits		
Cast film	No memory therefore no shrinkage More conformable No Cracking	No tenting leaving unsightly application around rivets etc Quality graphic reproduction		
Petroleum resistant	Will withstand exposure to petrol	Maintains image in harsh environments		
Pigmented adhesive	Covers all other graphics / markings – excellent hiding power	Good looking graphics whatever colour the substrate is under the graphic		
3M™ MCS™ Warranty	Strongest warranty in the industry All elements designed for total compatibilty	Peace of mind Less risk of failure No discrepancy over faulty element of graphics		

Product Features						
	SC 3650	IJ3650-10	SC 3655	SC 3669	IJ3650-114	
Suitable for indoors and outdoors?	Yes		Yes	Yes		
Typical uses	Vehicle marking, large outdoor graphics		Vehicle marking, large outdoor graphics	Vehicle marking, large outdoor graphics		
Suitable application surfaces and substrates	Painted substrates, metal, glass and rigid plastic		Painted substrates, metal, glass and rigid plastic	Painted substrates, metal, glass and rigid plastic		
Suitable for application over compound curves, corrugations or rivets?	Suitable for flat surfaces with or without rivets		Suitable for flat surfaces with or without rivets	Suitable for flat surfaces with or without rivets		
Maximum warranty	Up to 8 years		Up to 8 years	Up to 5 years		
Standard colour range	White		Black	Transparent		
Colour matching service	Available on demand					
Enhanced application features	Petroleum resistant		Petroleum resistant	Petroleum resistant		
Minimum application temperature	16°C		16°C	16°C		
Adhesive type	Grey, pressure sensitive		Grey, pressure sensitive	Clear, pressure sensitive		
Can graphics be removed?	Yes, with use of heat and/or chemicals		Yes, with use of heat and/or chemicals	Yes, with use of heat and/or chemicals		
Suitable graphic production processes	Screen printing, piezo ink jet and electronic cutting	Solvent, UV and Latex Inkjet printing	Screen printing and electronic cutting	Screen printing, piezo ink jet and electronic cutting	Solvent, UV and Latex Inkjet printing	

Product Construction				
Film type	Adhesive type/colour	Liner type		
SC 3650A	Grey pigmented, pressure sensitiv adhesive	120 g/m² Kraft paper liner		
SC 3650B*	Grey pigmented, pressure sensitiv adhesive	150 g/m ² Premium Performance liner		
SC 3650C	Clear adhesive 120 g/m² Kraft paper liner			
SC 3650D	Clear adhesive	150 g/m ² Premium Performance liner		

^{*} Standard version

For more details please see our product information at www.3Mgraphics.com or contact your 3M distributor.



3M Europe S.A./N.V. Commercial Graphics Hermeslaan 7 1831 Diegem, Belgium www.3Mgraphics.com