# ORAJET® 3981RA Premium Eco Digital Print

# **Description**

Premium white high performance polyurethane digital printing film, with a glossy surface

#### **Release Paper**

Double sided PE coated RapidAir® paper, one side siliconised, 145 g/m²

#### Adhesive

Solvent polyacrylate, repositionable, permanent, grey

#### Area of use

For indoor and long-term outdoor graphic applications with the highest degree of brilliancy and durability, e.g. complete car wrapping. Particularly recommended in combination with the polyurethane laminating film, ORAGUARD® 289F. The RapidAir® technology enables easy and quick bubble-free application, especially of large-sized graphics or decals. Entrapped air can be easily removed by simply smoothing it out under the film.

## **Printing Method**

Inkjet printing with solvent-based inks, UV- or latex inks.

#### **Technical Data**

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Thickness* (without protective paper and adhesive)	50 micron
Dimensional stability (FINAT TM 14)	Adhered to steel, no shrinkage in cross direction, in length 0,1 mm max.
Temperature resistance***	Adhered to aluminium, -50° C to +100° C, no variation
Sea water resistance (DIN EN ISO 9227)	Adhered to aluminium, after 100h/35° C, no variation
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	16 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 25 MPa Across: min. 25 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 150% Across: min. 150%
Shelf life**	2 years
Minimum application temperature	>+8° C
Service life by specialist application Under vertical outdoor exposure***	10 years (not printed)

<sup>\*</sup> average \*\*\* in original packaging, at 20° C and 50% relative humidity \*\*\* normal climate of Central Europe

### Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore, the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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